

www.JungleFenderFlares.com

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Thank you for purchasing Jungle Fender Flares. Our Fender Flares have great styling, are made from durable ABS plastic or heavy duty fiberglass, and are of exceptional value! We hope you will enjoy your Fender Flares for years to come.

Installation Guidelines & Instructions

This is intended to assist you in installing your new Jungle Fender Flares. Every vehicle is made slightly different, and there can even be differences within the same model vehicle from year to year, and within these years with different trim packages. For this reason we don't offer detailed instructions for every specific package. From here on, we will refer to ABS plastic fender flares as "ABS" and Heavy Duty Fiberglass fender flares as "FG".

Installing fender flares is not highly difficult or technical but it does require the user to have some mechanical aptitude. Also, the following tools are recommended:

- -Light Spring-Loaded Clamps or Scissor Clamps (can be helpful, especially without a helper)
- -Phillips Screwdriver (for ABS)
- -Electric Drill (some applications)
- -File, Utility knife such as Olfa or Xacto, or Grinder if skilled enough

Step 1- Preparation:

If you want to have your fender flares painted, this should be done prior to installation, although test-fitting is recommended before painting. If painting the rubber edge trim (not recommended), a special flexible paint should be used. Any fender trim, mudflaps, and mudflap brackets should be removed prior to installing fender flares.

Step 2 - Ensure Fit of Fender Flares Against Body:

Determine which fender flare is supposed to go on which panel. ABS flares are usually marked with an L for left, or an R for right side. With the largest 4 flares, the 2 shorter ones will fit the front fenders, and the longer flares are for the rear wheel wells.

If you do not need to paint the fender flares, you can secure the edge trim with a drop of super glue (cyanoacrylate) every few inches paying special attention to the fuel notch area. Hold your fender flares in place to see that they fit correctly against the body panels of your vehicle. As FG fender flares are so rigid, they sometimes need some firm pressure to get the upper flare edge to sit flat and tight against the fender. Once you get them in place against the fender and mount the first screw/bolt, do not yet release the pressure you are holding against the flare until you have mounted the flare in multiple places. Releasing the pressure holding the flare in place with only one or two screws/bolts securing it can cause damage to the fender flare.

It may be required to take moldings off your vehicle or to cut the moldings shorter so they don't interfere with the fender flares, depending which trim package your vehicle is equipped with. Sanding, filing, or minor cutting can sometimes be required to ensure the flares fit correctly against the vehicles body.

Step 3 – Attaching Fender Flares to Vehicle

ABS Flares -Predrilled fender flares with holes to line up with factory inner fender holes:

Put the provided clips over the holes in the inner fender lip or inner fender tabs of your vehicle. Then put the flares securely in place, and put the screws with washers through the fender flare holes threading into the clips covering the inner fender holes. If preferred or needed, you could ignore these factory holes and install the flares the alternate way as listed below.

If flares and/or fenders do not have holes already: Put the flares firmly in place. It is best to have the assistance of another person especially when firm pressure is required to keep them in position. Sometimes small spring-loaded scissor clamps can be used to hold the flares in place. Once positioned perfectly and snugly against the fender, drill holes through the underside lip of the flare into the inner lip of the fender. Now put the hardware of your choice through the holes to secure the flares. Nuts, bolts and washers, self-tapping screws or even rivets can be used. Again, when firm pressure is required to get the flare in place, it is important to not release the pressure holding the flares against the fender until it has been secured in multiple places with hardware.

With some models, the underside lip of the fender flare does not reach very far into the inner fender. In this situation, it is best to use some metal strapping with one end of the strap mounted to the underside of the flare, and the other end of the strap mounted in the inner fender like in this image.

Again, this is only a guideline and the installer sometimes has to make revisions depending on the specifics of the vehicle. The hardware sac provided with ABS flares can be used for most fender flare applications. FG flare kits do not include any hardware so it must be purchased separately.



Additional Information & Tip:

- -Some models of Jungle Fender Flares (such as 94-01 Ram) actually cover a small part of the lower forward section of the front doors. This is normal. It may *look like* it will interfere with the operation of the door, but it will not interfere when correctly installed. You can have someone hold the flare in place as the door is opened and closed to verify that they are in the correct position prior to mounting them.
- -The heavy duty flares are a rigid fiberglass, so they are not manipulated to go into position as easily as plastic fender flares that are more common some countries. These fiberglass fender flares can require being pushed quite firmly to get into position, requiring a bit of muscle unlike plastic flares. Once firmly in position, then drill and mount the flares.
- -When aligning these into position, begin with the flare below the wheel arch to ensure that the underside lip of the flare catches the inside lip of the fender. Then push the flares firmly further up and in at the same time making sure the underside lip of the flare stays under the lip of the fender. You will have to push the flares *up* hard enough to bend that underside lip of the flare to the same contour as the fender lip, and also *in* hard enough until the edge of the flare bends to the same contour as the face of the fender.
- -Again, once you get a fender flare firmly in place against the fender and mount the first screw/bolt, do not yet release the pressure you are holding against the flare until you have mounted the flare in multiple places!!! Releasing the pressure thats holding the flare in place with only one or two screws/bolts securing it can cause damage to the fender flare.

Thank you very much for your purchase. I hope that you enjoy your fender flares. If you have a chance to email me photos, I would love to see how your truck looks after you get the fender flares installed. We may even be able to show your truck off on our website!